

Oko Area Mines Data, Sluicibox Data and Calculations

Michael Vieira's Concession Oko

Andrew DeAbreu GM

Airstrip	Location:	06-23.06 N	59-03.19W	WGS 84
		706,503 N	273,042 E	SAM 56

Mass Flow Calculations

The water and pay gravel feed rates were derived from sampler data and time studies. These were compared to recommended values derived from previous research: feed rate of 8 loose cubic yards and a water flow rate of 160 lpgm per foot of sluice width.

One inch angle iron riffles require 320 lpgm and can be fed at a rate of up to 16 loose cubic yards per foot of sluice width.

Note: water flow rates less than 100% or greater than 150% of recommended values usually lower gold recoveries. The width of the sluicibox can be widened if the flow is too high or narrowed if the flow is too low.

Almost all of the sluiciboxes were too wide and should be narrowed to 3 to 4 feet wide for the 6 inch dredges and to 2 feet wide expanded metal riffle section for the 4 inch dredges. This should be followed by a 2 feet wide one inch angle iron riffle section (6 inch dredge) or a 1 foot wide section (4 inch dredges).

Pay gravel feed rates which exceed 100% of recommended values are one of the greatest factors contributing to gold losses. Pay gravel feed rates below 100% of recommended values may improve gold recovery slightly.

Most of the sluiciboxes were operating with solids volume densities of less than 12% due to the inability of the water jets to quickly erode and fluidize the virgin compact clay and pay gravel sections.

GENCAP Mining Small Scale Demonstrations - Oko Region

Fazal Sheriff's Operations

Right limit of Oko Creek Valley

Location: 06-22.91 N 59-03.22W WGS 84
 706,229 N 272,984 E SAM 56

Deposit: Shallow alluvial gravel deposit on weathered bedrock
 The overburden consists of 8 feet of fine red/brown silt with minor pebbles.
 The gravels are 3 feet thick with coarse sand with fine quartz pebbles.
 The gold also continues into the light gray clay bedrock

Mining: Open pit, hydraulic jetting only.
 The pit is about 50 feet wide by 150 feet long by 11 feet deep.

Sheriff's Original Sluicibox dimensions (Imperial) 1 m = 3,2808 feet

Description	Length ft	Width ft	Depth inches	Area ft ²	Volume yd ³	07-mars
Boil Box	2,0	5,7	6,0	11	0,21	Wood Box 6" deep
Upper Sluice	2,5	5,7	3,0	14	0,13	Dredge Riffles 3" deep
Middle Sectn	8,7	5,7	0,3	49	0,04	Bare Brazilian Carpet
Lower Sluice	10,0	6,8	0,0	68	0,00	Bare Brazilian Carpet
Combined	23,2	6,1		142	0,38	Total Con Vol yd ³
Sluice Slope	1,9 in/ft		9 Degrees		16% Percent	

GENCAP Mining Small Scale Demonstrations - Oko Region

Sheriff's Refitted Sluicibox dimensions (Imperial)				15-mars	
Description	Length ft	Width ft	Depth inch	Area ft ²	Volume yd ³
Boil Box	1,0	3,8	1,0	0	0,01 Slick Plate
Top Sluice	6,0	3,8	1,0	23	Med Exp/Nomad
	2,5	3,8	0,3	10	Bare Brazilian Carpet
Middle Run	6,0	3,8	1,0	23	0,07 Med Exp/Nomad
	4,0	3,8	0,3	15	0,01 Bare Brazilian Carpet
Bottom Run	8,0	1,9	1,3	15	0,06 one inch angle/Nomad
Combined	27,5	3,1		86	0,09 Total Con Vol yd ³
Sluice Slope	1,9	in/ft	9	Degrees	16% Percent
Gravel Pump Pipeline	6 by 6 Dambrose Gravel Pump powered by 4 cylinder Perkins diesel 6 inch PVC 120 ft length				20 ft lift
Water Supply Pump Number of Jets	6 by 4 Berkeley powered by 4 cylinder diesel engine 2				
Feed Rate	21 yd ³ /hr @		75% operation		15 yd ³ /hour net
Daily Feed	8 hours @		75% operation		92 yd ³ /day

Notes: The original sluicibox used dredge riffles and bare Brazilian carpet for gold recovery. Due to the high clay content, the deep boil box and dredge riffle section was packed.

The sluicibox was narrowed to only 4 feet wide and fitted with medium weight expanded metal riffles over unbacked Nomad matting. The lowest section of the sluicibox was only 2 feet wide and was fitted with one inch angle iron riffles over Nomad matting. This should result in an increase gold recovery of 15 to 25%.

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WATER FLOW RATES	Fazal Sheriff			
	Original Sluicibox 07-mars	Original Sluicibox 09-mars	New Box Expanded 15-mars	New Box Angle Iron 15-mars
Description				
Slurry Velocity m/s	1,9	1,8	1,6	1,6
Slurry Velocity Factor	6,2	5,9	5,3	5,3
% Recommended	124%	119%	106%	107%
Depth of Water cm	1,8	1,7	2,9	5,1
Depth in inches	0,7	0,7	1,1	2,0
Width of Sluice Run m	1,5	2,0	1,2	0,6
Width in feet	5,0	6,6	3,8	1,9
Slurry cms	0,042	0,051	0,044	0,039
Slurry Flowrate lgpm	549	670	579	509
Slurry Flowrate USgpm	660	805	695	612
	0,800			
% Recommend by Width	69%	64%	94%	
For Angle Iron Riffles	34%	32%		83%
Recommended Width ft	3,4	4,2		

The new narrower sluicibox has water flows close to recommended values.

PAY GRAVEL FEED RATES	Fazal Sheriff				
	Original "-1/4 inch 07-mars	Original "-2 inch 07-mars	Original "-1/4 inch 09-mars	New Box Expanded	New Box Angle Iron
Description					
Factor					
Solids %	7%	10%	9%	9%	9%
Solids cms	1,00	0,0029	0,0042	0,0046	0,0038
Sluice Solids Lyd3/hr		14	20	22	18
% Recommend by Feed		34%	49%	41%	58%
For Angle Iron Riffles		17%	24%	20%	51%

All sluices are operating at low solids densities because it is difficult to erode the catch-cow pay gravels with hand held water jets.

GENCAP Mining Small Scale Demonstrations - Oko Region

Peter Thompson's Operation

Right limit of Oko Creek Valley

Ainton Vieira GM

Deposit: Shallow (8-10 feet) alluvial deposit, 1.5 ft of gravel
 Material is very clay-rich with irregular quartz gravels.
 Bedrock clays appear to have been squeezed into and through gravels.

Mining: Open Pit, Jetting only

Original Three Piece Sluicelox dimensions (Imperial)

07-mars

Location: 06-22.87 N 59-03.43 W WGS 84
 706,162 N 272,605 E SAM 56

Description	Length ft	Width ft	Depth inch	Area ft ²	Volume
Boil Box	1,5	2,9	4,0	4	0,05 Wood Box 4 deep packed
Top Run	2,2	2,9	2,0	6	Swollen Unbacked Bare Nomad Mat
	2,9	2,9	1,0	9	0,03 Fine Plastic Mesh/ Rib Brazilian Carpet
Center Run	3,0	4,0	1,0	12	Fine Plastic Mesh/ Bare Ribbed Carpet
	4,7	4,0	0,5	19	0,03 Bare Ribbed Carpet
Bottom Run	3,0	2,5	0,3	8	Bare Ribbed Carpet
	3,0	2,5	0,3	8	0,01 Bare Braz Carpet
Combined	20,3	3,2		65	0,11 Total Con Vol yd ³
Sluice Slope	2,3 in/ft		11 Degrees		19% Percent

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Peter Thompson's Newly Constructed & Refitted Sluice

15-mars

Description	Length ft	Width ft	Depth inch	Area ft2	Volume yd3	
Boil Box	N/A			0	0,00	
Top Sluice	6,0	1,9	1,0	11	0,03	Coarse Exp/Nomad
Transition	2,5	1,9	0,0	5	0,00	Bare wood
Middle Sluice	1,0	1,9		2	0,00	Wood slick plate
	6,0	1,9	1,0	11	0,04	Coarse Exp/Nomad
Transition	3,0	1,9	0,0	6	0,00	Bare wood
Bottom Run	8,0	1,3	1,8	11	0,06	One inch Angle/Nom
Combined	26,5	1,7		46	0,13	Total Con Vol yd3
Sluice Slope	1,8	in/ft	9	Degrees	15%	Percent
Gravel Pump Pipeline	4 by 4 Dambrose Gravel Pump powered by 1 cylinder Yanmar diesel 4 1 inch Poly 120 ft length 15 ft lift					
Water Supply Pump Number of Jets	3 by 3 inch centrifugal powered by 3 cylinder Isuzu diesel engine 1 Total recycle					
Feed Rate	6 yd3/hr @		75% operation		4 yd3/hour net	
Daily Feed	10 hours @		75% operation		31 yd3/day	

Notes: The original sluicibox was 3 and 4 feet wide and was fitted with boil boxes, bare unbacked Nomad matting, light plastic mesh and bare ribbed Brazilian carpet. The bare unbacked Nomad matting was swollen up into a high mound shape. Small round wood was nail across the sluice at intervals to hold the matting down. A new sluicibox was built with a 2 feet wide top section fitted with coarse expanded metal over unbacked Nomad matting and a lower 1.3 feet wide section fitted with one inch angle iron riffles over Nomad matting. This new sluicibox should increase gross gold recovery by about 15 to 25%.

GENCAP Mining Small Scale Demonstrations - Oko Region

Water Flow Rates	Peter Thompson			
	Original Top	Original Bottom	Refitted Top	Refitted Bottom
	Average flow			
	07-mars	07-mars	15-mars	15-mars
Slurry Velocity m/s	1,0	1,8	1,5	1,5
Slurry Velocity ft/s	3,3	6,1	5,0	5,0
% Recommended	67%	121%	100%	100%
Depth of Water cm	2,3	2,1	2,9	4,3
Depth in inches	0,9	0,8	1,1	1,7
Width of Sluice Run m	0,9	0,7	0,6	0,4
Width in feet	2,9	2,3	1,9	1,3
Slurry cms	0,800	0,017	0,022	0,021
Slurry Flowrate lgpm	222	296	266	280
Slurry Flowrate USgpm	267	356	319	337
% Recommend by Width	48%	79%	88%	
For Angle Iron Riffles	24%	40%		66%

The new narrower sluicebox has water flows close to recommended values, the lower sluice run with angle iron riffles was operating well despite low water flows.

Pay Gravel Feed Rates continued

Description	Peter Thompson	Peter Thompson	
	Original 07-mars	New Box Expanded	New Box Angle Iron
Solids %	6%	6%	6%
Solids cms	0,0012	0,0008	0,0013
Sluice Solids Lyd3/hr	6	4	6
% Recommend by Feed	24%	15%	
For Angle Iron Riffles	12%		17%

The solids volume densities are low due to the inability of the hand-held water jets to erode the soils. This results in low throughput of gravels through the sluicebox.

GENCAP Mining Small Scale Demonstrations - Oko Region

Fazil Rahama ' Operations

Atonone Chico GM

Location: 06-23.04 N 59-03.37 W WGS 84
 706,479 N 272,708 E SAM 56

Deposit: Shallow (10 feet deep) alluvial deposit.
 8 feet of silt, 2 feet of gravel

Mining: Shallow (10 feet) open pit, mined with hydraulic jetting only.
 Pit is approximately 60 feet in diameter

Rahama Original Sluicibox dimensions (Imperial) 07-mars Not Refitted

Description	Length ft	Width ft	Depth inch	Area ft2	Volume yd3	
Head Box	2,3	4,4	8,0	10	0,25	Wood Box 8" deep full/packed
Top Sluice	4,5	4,4	1,0	20	0,06	MExp/Unbacked Nomad
	1,3	4,4	1,0	6	0,02	Unbacked Nomad
Bottom Run	3,5		0,3	0	0,00	MExp/Brazilian
	4,5		1,0	0	0,00	Bare Brazilian carpet
Combined	16,2	2,2		36	0,33	Total Con Vol yd3
Sluice Slope	2,1	in/ft	10	Degrees	17%	Percent
Gravel Pump Pipeline	5 by 5 Dambrose Gravel Pump powered by 3 cylinder MWM 5 inch Poly			140 ft length	15	ft lift
Water Supply Pump Number of Jets	4 by 4 centrifugal powered by 3 cylinder MWM N/A			150 ft length	10	ft lift
Feed Rate	13 yd3/hr @		50% operation		6 yd3/hour net	
Daily Feed	10 hours @		75% operation		49 yd3/day	

Notes: The sluicibox was narrower than most others with a 5 by 5 inch gravel pump. The sluice runs were also slightly wider than the sheets of medium thickness expanded metal. The overall layout and operation of the sluicibox was good.

GENCAP Mining Small Scale Demonstrations - Oko Region

WATER FLOW RATES (continued)

Description	Factor	Rahama	Ivan Goditte	Kadir
		Original 07-mars	Original 09-mars	Original 08-mars
Slurry Velocity m/s		1,4	1,3	1,6
Slurry Velocity ft/s		4,7	4,1	5,2
% Recommended		94%	83%	103%
Depth of Water cm		2,5	1,9	2,7
Depth in inches		1,0	0,8	1,1
Width of Sluice Run m		1,3	1,7	1,7
Width in feet		4,4	5,7	5,5
Slurry cms	0,800	0,039	0,033	0,057
Slurry Flowrate lgpm		519	437	752
Slurry Flowrate USgpm		623	525	904
% Recommend by Width For Angle Iron Riffles		73% 37%	48% 24%	86% 43%

Ivan Goditte's sluicebox was too wide for the volume of water pumped. The other two sluiceboxes were closer to the recommended width.

Pay Gravel Feed Rates continued

Description	Factor	Rahama	Ivan Goditte	Kadir
		Original 07-mars	Original 09-mars	Original 08-mars
Solids %		7%	15%	14%
Solids cms	1,00	0,0028	0,0048	0,0077
Sluice Solids Lyd3/hr		13	23	36
% Recommend by Feed For Angle Iron Riffles		37% 18%	50% 25%	82% 41%

The solids volume densities at Goditte and Kadir's operations were too high.

GENCAP Mining Small Scale Demonstrations - Oko Region

Mike Vieira's Operation Baramalli Creek Christopher DeAbreu GM Not Refitte

Camp	Location:	06-25.13 N 710,357 N	59-06.97 W 266,097 E	WGS 84 SAM 56
Pit	Location:	06-25.71 N 711,416 N	59-06.86 W 266,294 E	WGS 84 SAM 56

Deposit: Narrow valley alluvial deposit known as Baramalli Creek.
 About 12 feet deep including 8 feet of red-brown silt overburden
 overlying about 3 feet of cemented catch-cow gravels.
 High proportion of rocks, due to coarse gravels and catch-cow.
 Pit is about 70 by 180 feet by 12 feet deep. Difficult to work with jets.

Mining: Open pit with hydraulic jets only

Original Sluicelox dimensions (Imperial)						08-mars
Description	Length ft	Width ft	Depth inch	Area ft2	Volume yd3	
Boil Box	1,5	4,6	7,0	7	0,15	Wooden Boil Box
Top Sluice	8,6 1,3	4,6 4,6	1,0 1,0	40	0,12	Med Exp/Nomad Bare wood
Bottom Sluice	3,3 5,0	4,9 4,9	1,0 0,5	16 25	0,05	Med Exp/Braz Ribbed Braz Carpet
Combined	19,7	4,5		88	0,32	Total Con Vol yd3
Sluice Slope	2,0	in/ft	9	Degrees	17%	Percent
Bottom	2,3	in/ft	11	Degrees	19%	Percent
Gravel Pump Pipeline	4 by 4 Dambrose Gravel Pump powered by a 1 cylinder Agrale 6 inch PVC			ft length	20 ft lift	
Water Supply Pump Number of Jets	4 by 6 Berkley Centrifugal pump with 4 cylinder Perkins 2			ft length	N/A ft lift	
	4 inch diameter PVC pipe					
Feed Rate	14 yd3/hr @		75% operation		11 yd3/hour net	
Daily Feed	10 hours @		75% operation		81 yd3/day	

Excellent speed, flow rates, riffles and matting. Sluicelox is a little wide and short.
 The sluicelox needs expanded metal and Nomad matting in the lower sluice run.
 The operator needs a hydraulic excavator to break up the catch-cow in the pit.

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The Brazilian carpet should be replaced with unbacked Nomad matting.

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WATER FLOW RATES (continued)

Description	Factor	Rahaman	Capishava	Gomes	M Vieira	Katchia
		Original 08-mars	Original 08-mars	Original 08-mars	Original 12-mars	Original 12-mars
Slurry Velocity m/s		1,6	1,0	1,5	1,3	1,3
Slurry Velocity ft/s		5,1	3,2	4,8	4,4	4,1
% Recommended		102%	64%	95%	88%	82%
Depth of Water cm		3,5	3,2	2,4	3,1	2,1
Depth in inches		1,4	1,3	0,9	1,2	0,8
Width of Sluice Run m		1,3	0,9	1,0	1,4	0,9
Width in feet		4,3	3,0	3,3	4,6	2,9
Slurry cms	0,800	0,058	0,023	0,027	0,047	0,019
Slurry Flowrate lgpm		759	301	358	623	250
Slurry Flowrate USgpm		912	361	430	748	300
% Recommend by Width		109%	63%	69%	84%	53%
For Angle Iron Riffles		55%	31%	34%	42%	27%
		4,7	1,9	2,2	3,9	1,6

Fazil Rahman was already operating at nearly optimum water flow rates.
Capishava, Gomes and Katchia's sluiceboxes were too wide for the output of their pumps.

Pay Gravel Feed Rates continued

Description	Factor	Rahaman	Capishava	Gomes	M Vieira	Katchia
		Original 08-mars Overburden	Original 08-mars	Original 08-mars	Original 12-mars	Original 12-mars
Solids %		12%	13%	13%	7%	7%
Solids cms	1,00	0,0071	0,0030	0,0034	0,0031	0,0013
Sluice Solids Lyd3/hr		33	14	16	14	6
% Recommend by Feed		96%	58%	62%	39%	27%
For Angle Iron Riffles		48%	29%	31%	19%	13%

Rahaman, Capishava and Gomes were operating at very high solids volume densities.
They were jetting previously worked Porkknocker tailings that are easy to fluidize.

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DISTRIBUTION OF RADIOTRACERS ALONG THE LENGTH OF THE SLUICES

A COMPARISON OF THE ORIGINAL & CONVERTED SLUICEBOXES

Peter Thompson's Operation Right limit of Oko Creek Valley Ainton Vieira GM

Distance From Top feet	Original Sluicebox			New Refitted New Sluicebox				
	Final Reading CPS	% Total 37%	Cumulative	Final Reading CPS	% Total 62%	Cumulative		
2		0,0%	0,0%	Boil Box	27 900	28,2%	28,2%	Mexp/Nom
4	9 800	12,7%	12,7%	Bare Nomad	8 700	8,8%	37,0%	Mexp/Nom
6	7 000	9,1%	21,8%	Mesh/Brazil	5 200	5,3%	42,3%	Mexp/Nom
8	700	0,9%	22,7%	Mesh/Brazil	8 900	9,0%	51,3%	Mexp/Nom
10	4 000	5,2%	27,9%	Mesh/Brazil	2 500	2,5%	53,8%	Mexp/Nom
12	2 500	3,2%	31,2%	Bare Ribbed	3 000	3,0%	56,9%	Mexp/Nom
14	4 200	5,5%	36,6%	Bare Ribbed	2 200	2,2%	59,1%	Angl/Nom
16		0,0%	36,6%	Bare Rib Braz	900	0,9%	60,0%	Angl/Nom
18		0,0%	36,6%	Bare Rib Braz	2 200	2,2%	62,2%	Angl/Nom
20	end	0,0%	36,6%	Bare Brazil	end	0,0%	62,2%	Angl/Nom
Total	28 200	37%			61 500	62%		

GOLD AND TRACERS RECOVERED BY ORIGINAL AND REFITTED SLUICE

Mesh Size	Original Thompson Sluicebox			New Refitted Thomposon Sluicebox			
	Recovered gold raw grams (estimated)	Recovered dist % (estimated)	Recovered Tracers	Recovered Tracers	Recovered gold raw grams actual	Recovered dist % actual	Diameter mm
+8	0,3	1,4%	47% <estimated>	61%	0,3	1,4%	2,380
+14	0,9	3,9%	52%	68%	0,7	3,9%	1,190
+28	2,2	9,8%	48%	72%	1,7	9,8%	0,595
+48	7,4	32,3%	16%	68%	5,7	32,3%	0,297
+100	9,6	41,8%	36%	64%	7,4	41,8%	0,149
+200	2,3	9,9%	31% <estimated>	54%	1,7	9,9%	0,074
-200	0,2	0,9%	27% <estimated>	48%	0,2	0,9%	
Total	22,9	100,0%			17,4	100,0%	
	Recovery of Radiotracers		37%	62%	Recovery of Radiotracers		
	Average Weighted Recovery		31%	65%	Average Weighted Recovery		

Notes: Recovery of +8 mesh (2.4 mm) and +200 mesh (0.074 mm) are estimated based on

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previous radiotracer testing experience.

Notes: The recovered gold particle size distribution was not measured but was assumed to be the same as the actual recovered gold size distribution for the newly refitted sluicebox.

Notes: Seven +100 mesh (0.150 mm) radiotracers were caught in the cotton packing in the new sluicebox.

Notes: The weighted average recovery of the refitted sluicebox is about twice as high as the original sluicebox but is still low at only 65%.

Notes: The recovery of each size fraction of radiotracers was essentially the same in the new sluice. This indicates that a similar percentage of gold in each size range was not washed from clay. The low overall gold recoveries of the new sluicebox were due to gold particles locked in clay balls that were washed out into the tailings.

Fazal Sheriff's Refitted Sluicebox

Right limit of Oko Creek Valley

Distance From Top feet	New Refitted New Sluicebox			Final Reading CPS	% Total	Cumulative 100%	
2	33 800	76,3%	76,3%				Medium Exp Metal/Nomad
4	6 200	14,0%	90,3%				Medium Exp Metal/Nomad
6	2 400	5,4%	95,7%				Medium Exp Metal/Nomad
8	900	2,0%	97,7%				Bare Brazilian Carpet
10	500	1,1%	98,9%				Medium Exp Metal/Nomad
12		0,0%	98,9%				Medium Exp Metal/Nomad
14		0,0%	98,9%				Medium Exp Metal/Nomad
16		0,0%	98,9%				Bare Brazilian Carpet
18		0,0%	98,9%				Bare Brazilian Carpet
20	500	1,1%	100,0%				One inch Angle Iron/Nomad
22		0,0%	100,0%				One inch Angle Iron/Nomad
24		0,0%	100,0%				One inch Angle Iron/Nomad
26		0,0%	100,0%				One inch Angle Iron/Nomad
							end
Total	44 300	100,0%					

Notes: All of the 100 radiotracers were recovered in Fazal Sherriff's new sluicebox.

Notes: This sluicebox had a higher recovery than Thompson's new box due to an absence of clay in the pay gravels. There were no free gold losses associated with unwashed clay balls.

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Notes: Almost all of the radiotracers (96%) were recovered in the first 6 feet of the sluicebox.

Notes: There are additional recoveries at the start of the second section of expanded metal riffles.
This a common occurrence in this sluicebox layout.

Notes: The two radiotracers caught at 20 feet were in the one inch angle iron riffles.
These two radiotracers were +14 mesh (1.2 mm) in size.
This illustrates the need of one inch angle iron riffles to recover chip size gold particles.

ACCURACY OF THESE RESULTS

Radiotracer test result errors are best described by the Binomial Probability Distribution.

The standard error = $\{(n \cdot p \cdot q)^{0.5}\} / n$, where $n = 100$, $p = \% \text{ recovery}$, and $q = 1 - p$.

Peter Thompson's Original Sluicibox:

For the Original Sluicibox test, $p = 37\%$ The standard error is 5%

The radiotracer test results will be within 5% of the true value 68% of the time.

Peter Thompson's New Refitted Sluicibox:

For the Refitted Sluicibox test, $p = 62\%$ The standard error is 5%

The radiotracer test results will be within 5% of the true value 68% of the time.

Fazal Sheriff's New Refitted Sluicibox:

For the Refitted Sluicibox test, $p = 100\%$ The standard error is 0%

The radiotracer test results will be within 1% of the true value 68% of the time.

Notes: Gold recovery estimates are for free gold (not locked with waste minerals such as quartz).

Notes: The previous calculations are based on the pay gravels and operating conditions encountered during the sampling period. Pay gravels which are significantly different in character, gold content and particle size distribution may require different processing considerations.

Randy Clarkson P.Eng.